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Abstract

- Mechanisms of ductile fracture are understood, but constitutive modeling is still difficult.
 - > Mechanisms occur at material length scales, but engineering scale analyses are required.
 - Here, the focus is void growth in metals.
- > Clever mechanicians have developed quality analytic damage laws in the past.
 - > Though effective and efficient, these are limited by necessary assumptions.
- Contemporary computational power enables us to advance.
 - > Perform direct numerical simulation (DNS) of explicit microstructural features.
 - Generate large sets of training data to drive machine learning.
 - Obtain a model that captures more of the relevant fine-scale physics.
- Genetic programming with symbolic regression (GPSR) is an attractive option.
 - > An analytic damage evolution law: interpretable, simple to integrate in existing workflows.
 - > A data-driven, analytic damage model without making limiting assumptions.

3 Outline

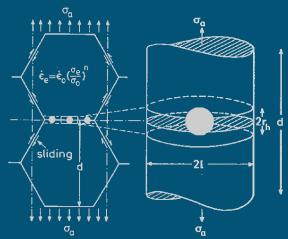
- > Theoretical background
 - > Two existing models for porosity kinetics
 - Genetic programming with symbolic regression (GPSR)
- Calculation strategy
 - Direct numerical simulation (DNS)
 - Data-driven analytic model via GPSR
- Results
 - Comparison with existing model
 - Sandia Fracture Challenge
- Conclusion
- Acknowledgements

Two existing models for porosity kinetics

- Gurson model of porous plasticity
 - Yield surface formulation¹
 - Possible to cast as damage formulation²
 - > Focus of our collaborators at Utah and NASA³
- Cocks-Ashby model of creep fracture
 - Damage formulation⁴
 - Growth/diffusion of pores on grain boundaries
- Some assumptions of either model (and others)
 - Perfect plasticity or power-law creep
 - Self-similar growth of spherical pores
 - No interaction of pores
 - Isotropic homogeneous matrix
- > Hard to <u>derive</u> analytic models without assumptions, but still possible to obtain them <u>computationally</u>.

$$\Phi = \left(\frac{\sigma_e}{\sigma_y}\right) + 2\phi \cosh\left(\frac{3\sigma_h}{2\sigma_y}\right) - 1 - \phi^2$$

$$\dot{\phi} = \sqrt{\frac{3}{2}} \dot{\epsilon}^p \frac{1 - (1 - \phi)^{n+1}}{(1 - \phi)^n} \sinh\left[\frac{2(2n - 1)}{2n + 1} \frac{\sigma_h}{\sigma_e}\right]$$



Voids growing on grain boundary in power-law creeping solid

^[1] Gurson, A.L. Continuum theory of ductile rupture by void nucleation and growth. *J. Eng. Mater. Technol.* **99**, 2-15 (1977).

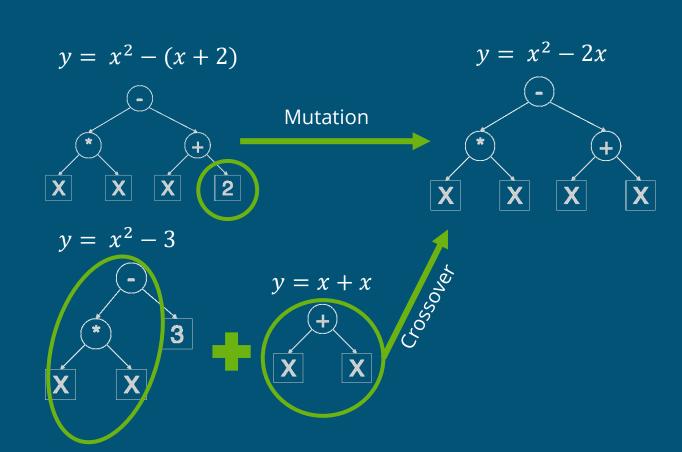
^[2] Moore, J.A., Frasca, A. A comparison of Gurson and Cocks-Ashby porosity kinetics and degradation functions. Int J. Fract 229, 253-268 (2021).

^[3] Bomarito, G.F., Townsend, T.S., Stewart, K.M., Esham, K.V., Emery, J.M., Holchhalter, J.D. Development of interpretable, data-driven plasticity models with symbolic regression. <u>Comp. & Struct. 252</u>, 106557 (2021).

^[4] Cocks, A.C.F., Ashby, M.F. On creep fracture by void growth. Prog. in Mater. Sci. 27, 189-244 (1982).

Genetic programming with symbolic regression (GPSR)

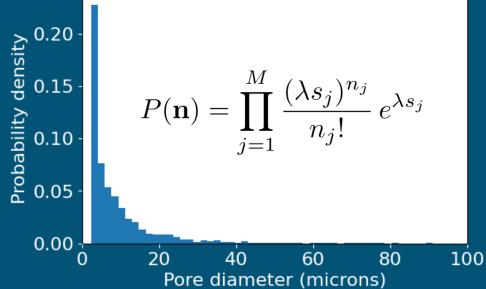
- Genetic programming
 - Evolve models using (data) fitness
- Symbolic regression
 - Combine functions/operations/etc.
 - > Implicit or explicit
- Verify models using control data³
 - (Verify the GPSR approach)
- Discover models using new data

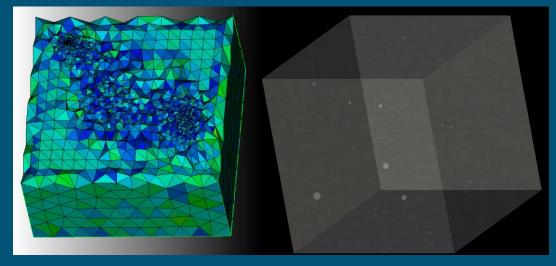


(11)

Direct numerical simulation (DNS)

- Additively-manufactured 316L stainless steel
 - Porosity data known^{5,6} (0.09% porosity; sizes)
- Geometry/mesh using Cubit⁷
 - > Poisson point process for pore placement
 - Nominally 10 pores per cube
 - Tractable, convergent meshes
- > FE calculations using Sierra8
 - Randomly sampled deformations9
 - > 50 meshes x 50 deformations
 - Von Mises yield, Voce hardening⁵





^[5] Johnson, K.L., et al. Predicting the reliability of an additively-manufactured metal part for the third Sandia fracture challenge by accounting for random material defects. Int J. Fract. 218, 231-243 (2019).

^[6] Kramer, S.L.B., et al. The third Sandia fracture challenge: predictions of ductile fracture in additively manufactured metal. Int J. Fract. 218, 5-61 (2019).

^[7] Cubit Geometry and Mesh Generation Toolkit, Sandia National Laboratories. U.S. Department of Energy Office of Scientific and Technical Information (osti.gov).

^[8] Sierra Solid Mechanics, Sandia National Laboratories. U.S. Department of Energy Office of Scientific and Technical Information (osti.gov)

^[9] Fuhg, Jan N., Bouklas, Nikolaos. On physics-informed data-driven isotropic and anisotropic constitutive models through probabilistic machine learning and (...). Comput. Methods Appl. Mech. Engrg. 394, 114915 (2022).

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Data-driven analytic model via GPSR

- GPSR using Bingo
 - Open-source software available on GitHub
- Explicit training data:
 - $\triangleright \phi$ pore volume fraction (damage)
 - $ightharpoonup \dot{\epsilon^p}$ equivalent plastic strain rate $=\sqrt{rac{2}{3}\,\dot{\epsilon}^p_{ij}\dot{\epsilon}^p_{ij}}$
 - au au
 - ightharpoonup L Lode factor $= rac{2\sigma_2 \sigma_1 \sigma_3}{\sigma_1 \sigma_3}$
- Obtain Pareto front of models
 - Highest-fitness individuals at each complexity
 - Often best to choose near an "elbow"

github.com/nasa/bingo



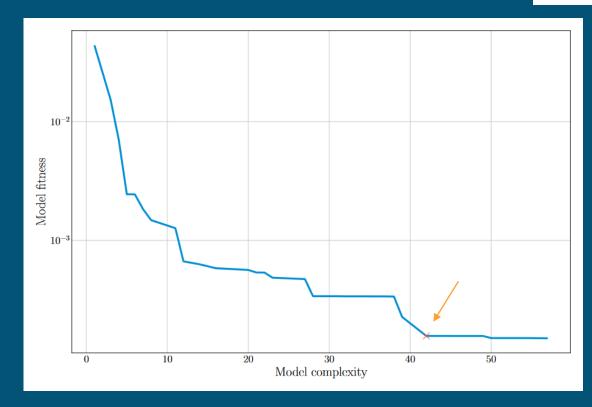
$$\dot{\phi} = f(\phi, \dot{\epsilon^p}, T, L)$$

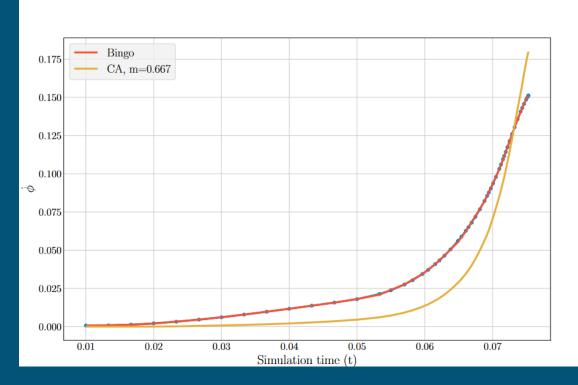
$$\phi \in (0,1)$$

$$\sigma = (1 - \phi)\tilde{\sigma}$$

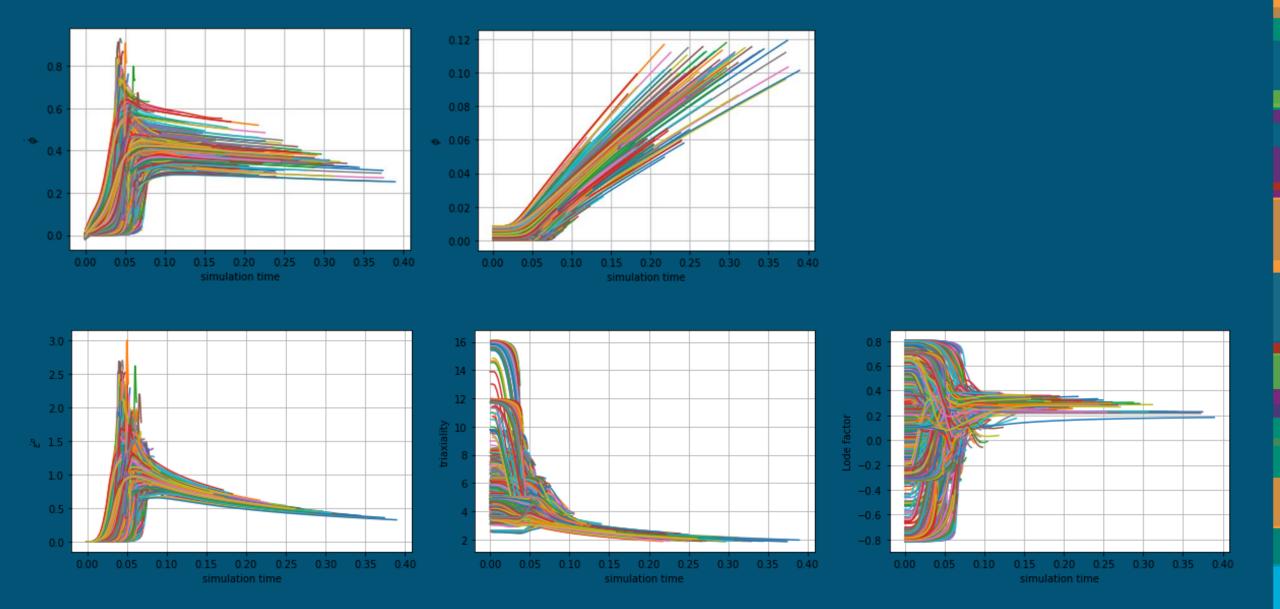
$$\dot{\phi} = \sqrt{\frac{3}{2}} \, \dot{\epsilon}^p \, \frac{1 - (1 - \phi)^{n+1}}{(1 - \phi)^n} \, \sinh\left[\frac{2(2n-1)}{2n+1} \frac{\sigma_h}{\sigma_e}\right]$$

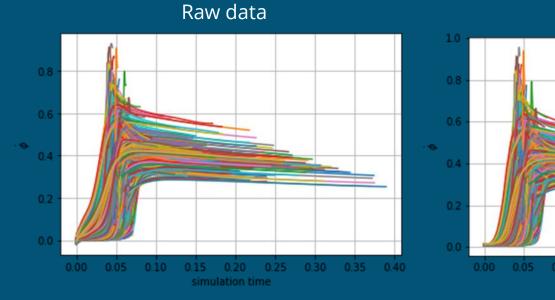
$$-1266.56465709685\phi T/(\phi-T) + 1.8281231411269e^{-6}T^2\cosh(T)\cosh(2T)/(\phi-T) \\ -0.000204082955151593T^2\cosh(2T)/(\phi-T) - 1.8281231411269e^{-6}T\cosh(T)^2\cosh(2T)/(\phi-T) \\ +0.000204082955151593T\cosh(T)\cosh(2T)/(\phi-T) + 0.000743321346813624T\cosh(2T)/(\phi-T) \\ +3000.4565365942T/(\phi-T) + 0.0230704434503944\cosh(T) + 1734.22244438618 \\ -22299833871536.8/(-104581162220851.0\cosh(2T) - 1.09956329870896e^{15}) \\ -0.000743321346813624\cosh(T)\cosh(2T)/(\phi-T) - 1733.74640038185/(\phi-T)$$

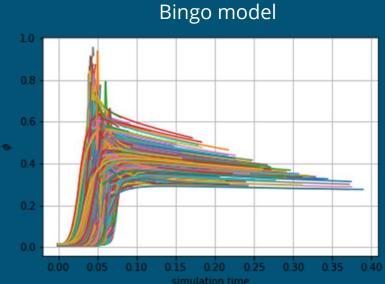


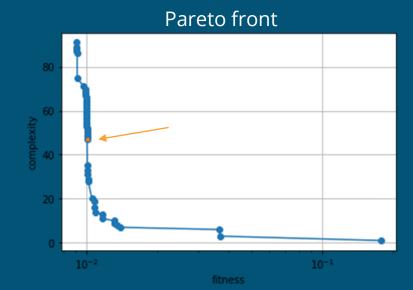








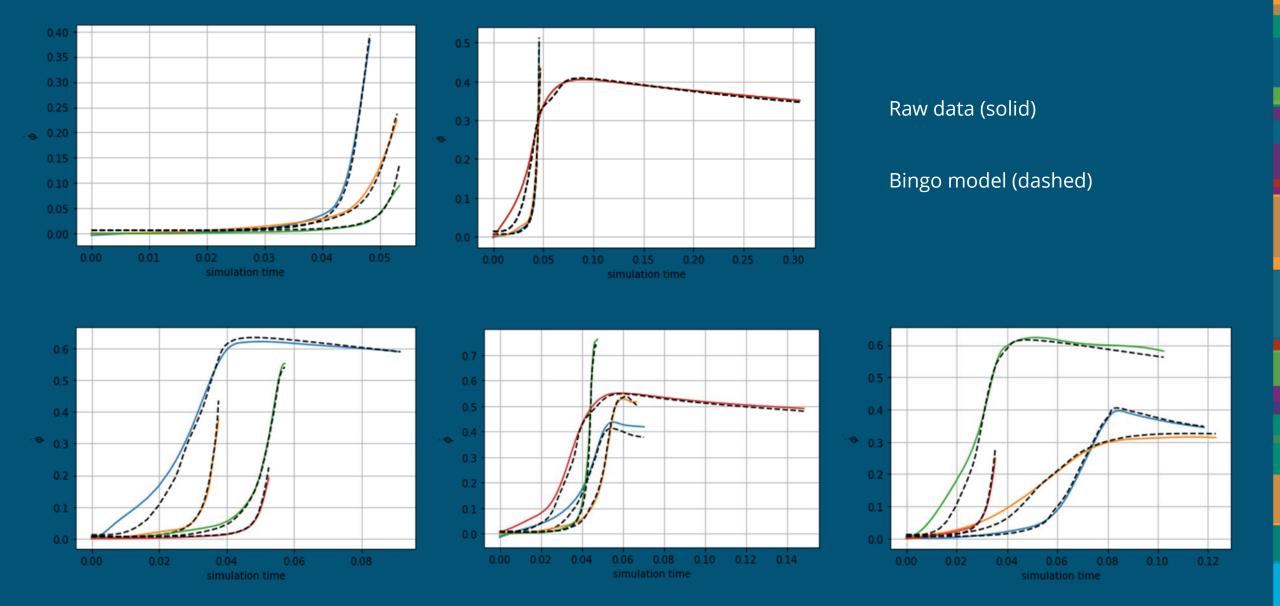




$$\dot{\phi} = \sqrt{\frac{3}{2}} \, \dot{\epsilon}^p \, \frac{1 - (1 - \phi)^{n+1}}{(1 - \phi)^n} \, \sinh\left[\frac{2(2n-1)}{2n+1} \frac{\sigma_h}{\sigma_e}\right]$$

$$-0.331601702572\phi^{3}(\dot{\epsilon}^{p})^{2}T - 2.8e^{-5}\phi^{3}\dot{\epsilon}^{p}T + \\ 230472.485470718\phi^{3}\dot{\epsilon}^{p}T/(-\phi\dot{\epsilon}^{p} - 115874.234587) + \\ 0.32691013712\phi^{2}(\dot{\epsilon}^{p})^{2}T + 2.8e^{-5}\phi^{2}\dot{\epsilon}^{p}T^{2} + 2.8e^{-5}\phi^{2}\dot{\epsilon}^{p}TL + \\ 2.000946907344\phi^{2}\dot{\epsilon}^{p}T - 0.331601702572\phi^{2}\dot{\epsilon}^{p} - \\ 67693.276903898\phi^{2}\dot{\epsilon}^{p}/(-\phi\dot{\epsilon}^{p} - 115874.234587) + \\ 2.8e^{-5}\phi^{2}\sinh(2\dot{\epsilon}^{p} + 2\cosh(\phi)) - 0.485153643688\phi^{2} + 0.491124069968$$

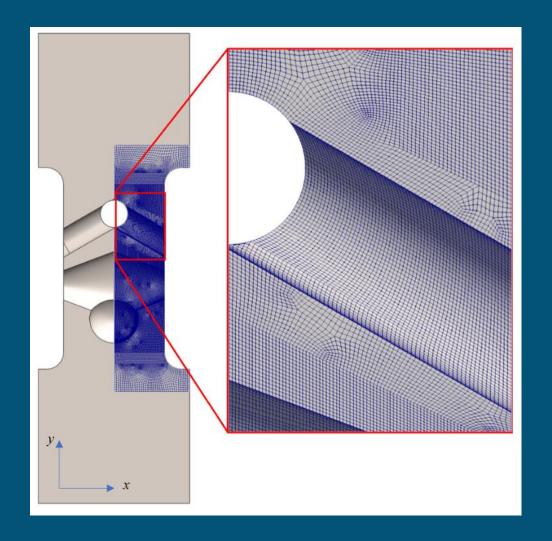




12 Sandia Fracture Challenge

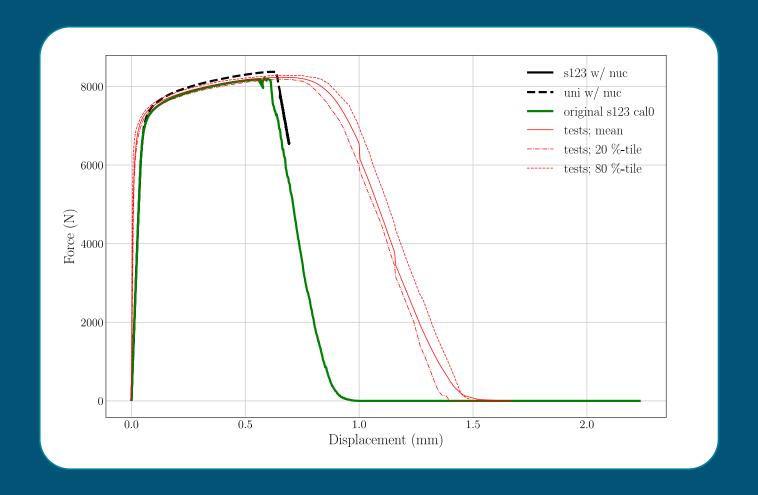


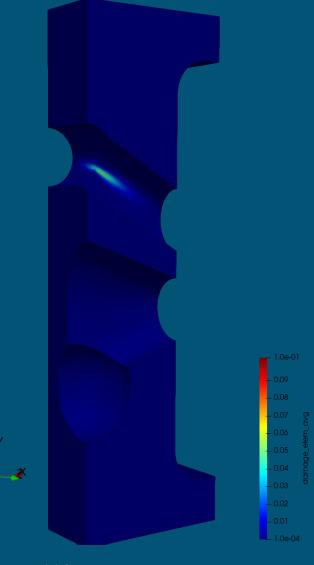




^[5] Johnson, K.L., et al. Predicting the reliability of an additively-manufactured metal part for the third Sandia fracture challenge by accounting for random material defects. <u>Int J. Fract. 218</u>, 231-243 (2019).
[6] Kramer, S.L.B., et al. The third Sandia fracture challenge: predictions of ductile fracture in additively manufactured metal. <u>Int J. Fract. 218</u>, 5-61 (2019).

Sandia Fracture Challenge





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[6] Kramer, S.L.B., et al. The third Sandia fracture challenge: predictions of ductile fracture in additively manufactured metal. <u>Int J. Fract. 218</u>, 5-61 (2019).

Conclusion

- GPSR was used to obtain an analytic continuum damage model.
 - > Training data for GPSR was provided by DNS.
 - > This model was compared with the existing Cocks-Ashby damage model.
 - > This model was used to predict fracture of an AM specimen.
- Many considerations going forward:
 - Fitness for (integrated) evolution equations.
 - Model uncertainty quantification¹⁰ or spatially-varying damage models.
 - > Refinement of microstructural features.
 - Pore nucleation/coalescence, pore/particle shape, grain morphologies, and related microstructural statistics.
 - Optimized generation of training data.
 - Cognizant of paths through state-variable space, not just applied deformations.
 - Size effects, extreme-value statistics, etc.

Acknowledgements













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